

## description

Embossed coated woodfree E.C.F. boards, certify FSC<sup>®</sup>, with high brightness. Ideal for paperback book and cover books.

range	size	grain	substance					
	102x72	SG	210	250	290	360	410	

technical features ref. standard/instrument unit of measure

substance	folding endurance *		tearing resistance *		Taber stiffness 15°*	
ISO 536	ISO 5626		ISO 1974		ISO 2493	
g/m²	folds N°		mN		mN	
	long±10%	cross±10%	long±10%	cross±10%	long±10%	cross±10%
210 ± 4%	1700	700	1850	2150	85	25
250 ± 5%	2000	900	2050	2450	165	45
290 ± 5%	2100	1500	2450	2850	215	85
360 ± 5%	_	_	3450	5250	450	180
410 ± 5%	_	_	4200	5700	580	240

Brightness coated side ISO 2470 (R457) 100% ± 2,5 Brightness wire side ISO 2470 (R457) 107% ± 2,5 Relative Humidity 50% ± 5 ref. TAPPI 502-98 \* Before the embossed

ecological features









notes

The product is completely biodegradable and recyclable. Special runs available upon request.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet BOB/252 Update 07/2013 Rev. nº 05

applications

Brossulin XT is a collection of white embossed boards, ideal for packaging and bookbinding processings for the high tearing and folding strength and for the excellent thickness performance. It is particularly appreciated for de luxe packaging and editorial applications, wherever the need is to exploit the features of an embossed board with the value and the printing performance of coated papers.

Can be used without problems with the main printing systems: letterpress, offset, blind embossing, hot foil stamping, thermography and screen printing. In regard to offset printing, the macro-porous surface suggests the use of oxidative drying inks. The characteristic embossing requires specific printing pressure settings.

printing suggestions

Varnishing and plastic laminating must be assessed in advance. The surface roughness typical of embossed papers may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the substrate. Good results with major processing operations such as: cutting, die-cutting, scoring and glueing.

converting suggestions